(PRIOR ART)

6 Grinding (5) Welding (3) Positioning an inner panel(4) Hemming inner panel(5) Hemming inner panel (2) Applying a hemming sealer Flanging an outer panel

FIG.2 (PRIOR ART)

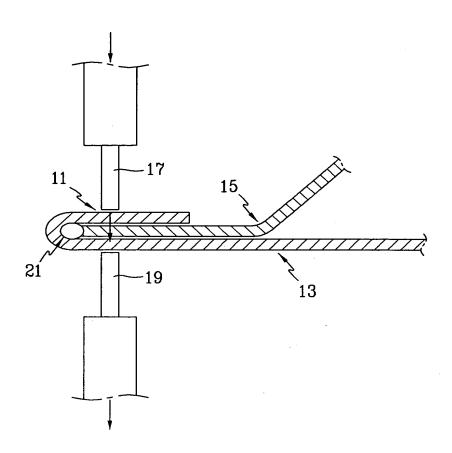


FIG.3

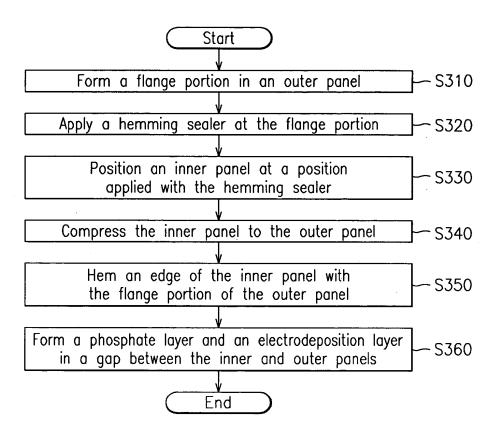


FIG.4

